

MANUFACTURING



IFS APPLICATIONS DELIVERS

TRUE BUSINESS AGILITY

The most successful enterprises are those that are best equipped to adapt to change and the challenges in the market. That's why we created IFS Applications™—to make our customers so agile they would view change not as a threat but as an opportunity.

IFS APPLICATIONS:

- · delivers true business agility and the flexibility to work the way you want
- lets you capitalize on change, enabling you to move quickly, act globally and benefit from innovative technology
- is easily configured to match the specific requirements of our customers.
 It reduces the need for customization and can easily be modified by those closest to the process
- is built on industry standards so customers are not locked into a particular technology
- can **easily be implemented**, **extended and upgraded** thanks to its component-based and layered application architecture
- is arguably the most user-friendly enterprise software on the market
- brings you closer to your business, giving you unprecedented vision so you can turn opportunities into revenue

IFS APPLICATIONS MANUFACTURING PROFITABILITY

IFS Applications turns manufacturing challenges into opportunities and removes the hassle from your day-to-day business. Whatever mode—or modes—of manufacturing you employ, user-friendly IFS Applications increases productivity and helps you keep an eye on the bottom line. With the experience and advice of global manufacturing customers, we've found that listening is the key to doing. That's why IFS Applications is not just designed for our manufacturing customers—it's also to a great extent designed by them.



YOU CAN'T CHOOSE THE PACE OF CHANGE...

Some things remain constant. For manufacturers, the ability to control labor and material costs is as important today as it always has been, as is the need to maximize revenue. Equally so is your capacity to respond in a timely manner to urgent customer requirements. Let's not forget the need to keep stock at a reasonable level; or your ability to control work in process (WIP) in a given plant; or the manner in which you handle various lot sizes. And compliance with regulations and legislation is not exactly a new phenomenon. Nor are sustainability and the need to manage your products throughout their lifecycles.

CHANGE IS CONSTANT

Yet probably the greatest constant is change. Time to market and product lifecycles, for example, are getting increasingly shorter so you have less time to make a profit on each product than you had in the past. Customer specifications are also increasing, making it essential for you to meet customer-unique configuration demands and be extremely agile in your response.

CHANGE IS A CHALLENGE

Globalization, seen as a solution to issues related to growth, gave us access to bigger markets, but with added competition. We've seen cheaper production via outsourcing, but with lengthier, more complex supply chains. Today, this is being weighed against the potential of near-sourcing, which brings you closer to your customers, cuts fuel bills, speeds up your supply chain, and enhances quality. Technology advances such as 3D printing will put the customer firmly in the center, with goods being made on demand locally, perhaps even on-promise. This will change the way we source and store materials, and dramatically alter the way supply chains are set up—if

they are used at all. There are negative implications too. Reverse engineering will be easier and cheaper, with quality and warranty issues ensuing. Product DNA and part serialization are already seen as part of the solution, and both need ERP software to handle the complexities involved.

Further, public awareness of the ecological impact of manufactured goods has not abated. With the call for greater sustainability, environmental legislation is more stringent and more detailed than ever before. And the unwavering demand for eco-accountability means that being seen to be green is a must—but also a potential differentiator—in the market today. Here, too, the issue of shorter, faster, greener supply chains is a growing business consideration.

Another emerging challenge is the size of your footprint in the value chain. Are you satisfied as a pure-play manufacturer, or would you like to grab a bigger slice of the cake by offering value-added aftersales services?

CHANGE IS AN OPPORTUNITY

Change brings tough challenges but also enormous opportunities. Helping you to meet and beat the challenges while building a robust, but agile, business is IFS Applications, the only component-based suite of enterprise software that's built for change. As one of the four core processes on which IFS focuses, manufacturing has figured prominently in the success of IFS over the years. With manufacturing customers worldwide, IFS Applications has not just been designed for manufacturers—it's been shaped and honed by them as well. Many of our key solutions have been developed as a direct response to customer needs, fine-tuned, proven in the cut and thrust of everyday life, and then included in the core solution for everyone to benefit from.

...BUT YOU CAN CHOOSE HOW QUICKLY YOU ADAPT

BUSINESS PROCESSES

CRM/MARKETING

DEMAND PLANNING PRODUCT DEVELOPMENT

SUPPLY CHAIN MANAGEMENT

MANUFACTURING (

SALES & DELIVERY

APPLICATION SOLUTIONS

ENTERPRISE OPERATIONAL INTELLIGENCE

MANUFACTURING STRATEGY Make To Stock

Make To Order
Assembly To Order
Engineer To Order
Configure To Order
Outsourcing
Project Manufacturing
Lean Manufacturing

PRODUCT LIFECYCLE MANAGEMENT

CAD Connectors
Product Data Management
Product Development
New Product Introduction
Manufacturing Engineering
Regulatory Compliance
Costing
Pricing

CUSTOMER MANAGEMENT

Sales & Marketing Collaborative Forecasting Customer Analytics Sales & Delivery Order Promising Sales Service

SUPPLY CHAIN MANAGEMENT

Sales & Operation Planning Master Planning & Simulation Multisite Planning Capacity Management Procurement Manufacturing Eco-Footprint

PROJECT MANAGEMENT

Project Planning
Estimating
Work Breakdown Structure
Resource Planning
Project Accounting
Budget & Forecasting
Progress
Revenue Recognition

Finance & elnvoice

Maintenance

Collaborative Solutions

Document Management

Human Resources

Inventory Management

Quality Management

Personal Portals

IFS Applications covers all your manufacturing needs, from product development through marketing and manufacture to distribution. Whatever mode of manufacturing you apply—or whether you run a mixture of modes depending on customer or market requirements—IFS Applications meets your needs. And as a full-suite enterprise software solution, it also covers your entire back-office and other business requirements.

SALES CONFIGURATOR SAVES TIME AND RESOURCES

With the integrated sales configurator, your sales force knows exactly what you can produce and deliver, and cost it on the spot so customers immediately see the configuration they have ordered, what the lead time should be, and the price you are tendering. This enables them to plan and budget better, increasing customer satisfaction—for you and for them. As regulations, trends and other factors change, the sales configurator can be updated immediately so your sales force sees exactly what you can offer—whether they are in the office or miles away at a customer site. An efficient B2B tool, it can also be used by your agents, resellers and distributors.

LEAN, AGILE, PROFITABLE MANUFACTURING

IFS offers manufacturers enterprise software that helps turn challenges into opportunities. For example, to help you ensure that customers' orders arrive on time and to specification, IFS Applications includes planning and forecasting tools that enable you not only to meet customer expectations but even to anticipate them. In addition to the integrated tools for cost control and analysis, you can meet schedules while reducing costs and optimizing pricing. We didn't invent 'lean'—but we do make it a reality. So your CFO is as satisfied as your customers.

MIXED-MODE MANUFACTURING

Critical to success in today's manufacturing industry is agility—the ability to accurately anticipate and swiftly respond to changing market demands. Many companies accomplish this by pursuing a mixed-mode strategy, with different production environments for different product lines. No matter what production environment(s) your company uses, IFS Applications helps you streamline your operations for maximum profitability. With multi-site, multi-currency and multi-language capabilities, IFS Applications makes decisions so much easier and makes you more agile when it comes to choosing where to locate your manufacturing resources—without compromising on capability to deliver.

LEAN, TRANSPARENT PROCESSES

IFS's lean manufacturing capabilities enable you to generate only what you need for procurement or production. With a comprehensive, real-time view of your operations, you can make informed, timely decisions that help you reduce work-in-process, shorten cycle times, lower costs, increase inventory turns, improve order-to-delivery times, and reach other strategic goals.

IFS Applications also gives you a real-time overview of what's happening in your business, what's about to happen, and where you need to focus your attention. IFS Manufacturing Visualizer™ supports planners and management in their operational work. This out-of-the-box configurable solution provides up-to-date information about production status from a resource (machine) and material situation. More than just a graphical visualization tool, it issues alerts to initiate necessary actions to support your production processes. It also has auto-refresh functionality for online production monitoring.

IFS Applications handles both the engineering requirements found in to-order industries and the planning and detailed scheduling requirements of make-to-stock companies. You can run multiple production environments simultaneously or switch from one to another quickly and smoothly, without disrupting your business operations. And IFS Applications easily handles multi-site operations.

INSTANT INSIGHT INTO YOUR BUSINESS

Imagine yourself with a digital dashboard that gives you instant visibility of all the key areas of your business—and which also lets you zoom in on critical details. IFS Enterprise Operational Intelligence™ (IFS EOI™) is just such a tool. IFS EOI lets you map, monitor and manage processes and performance so you can attain intelligent business operations by combining data from multiple sources. You get predictive and prescriptive analytics ranging from strategic visual insight down to influencing operational decisions to enable better and faster decision-making—in line with established strategies.

Combined with IFS Lobby, which enables graphical, role-based views, and can easily be created for anyone in your enterprise—regardless of role—you can let everyone in your organization access



the real-time information they need, when they need it, no matter where they are.

AFTER SALES AND CUSTOMER SERVICES

With IFS Applications you can increase profits by offering greater aftersales service without installing third-party applications. When a product is shipped, the system immediately recognizes it as a service item. Authorized sales and service personnel can fully access and update information on each piece of equipment, its history, its in-field use, maintenance schedules, and customer records. This integrated view also enables you to help customers get maximum benefit from the products you provide, ensure service contracts are fulfilled, and obtain feedback for future product development.

LIFECYCLE SUPPORT FOR PRODUCTS, CUSTOMERS, AND RESOURCES

IFS goes beyond product lifecycle management (PLM) to provide better integration and management of three critical business areas—products,

customers, and resources—throughout their lifecycles. With IFS, you can more quickly and easily make business decisions across the entire product value chain, considering such factors as profitability and complete lifecycle support.

REGULATORY COMPLIANCE AT YOUR FINGERTIPS

IFS Eco-footprint Management™ lets you use components in IFS Applications that capture financial cost to provide environmental impact information. With seamless access to data already in your business applications, it requires no great effort to measure and document your eco-footprint. Accurate documentation means greater transparency, which makes your green branding efforts more credible to legislators and consumers, and enables you to identify waste and cut costs. From boardroom concerns to shop floor execution, IFS Eco-footprint Management, which was designed in collaboration with customers, covers the entire spectrum and helps you do good while your business does well.